

## DEPTHS OF THREADS - INCH

Thread	Tapped Thru		Blind Tap Depth
	Aluminum, Brass Steel, Nylon	Stainless Steel	Aluminum, Brass St. St., Steel, Nylon
0-80	3/8	1/4	3/16
1-72	3/8	1/4	3/16
2-56	3/4	5/8	3/16
3-48	3/4	5/8	3/16
3-56	3/4	5/8	3/16
4-40	1	3/4	1/4
4-48	1	3/4	1/4
5-40	1	3/4	5/16
6-32	1	1	3/8
6-40	1	1	3/8
8-32	1	1	7/16
10-24	1-1/8	1	1/2
10-32	1-1/8	1	1/2
12-24	1-1/8	1	1/2
1/4-20	1-1/4	1-1/4	5/8
1/4-28	1-1/4	1-1/4	5/8
5/16-18	1-1/4	1-1/4	5/8
5/16-24	1-1/4	1-1/4	5/8
3/8-16	1-1/4	1-1/4	5/8
3/8-24	1-1/4	1-1/4	5/8
7/16-14	1-1/4	1-1/4	5/8
7/16-20	1-1/4	1-1/4	5/8
1/2-13	1-1/4	1-1/4	5/8
1/2-20	1-1/4	1-1/4	5/8

## DEPTHS OF THREADS – METRIC

Thread	Tapped Thru		Blind Tap Depth
	Aluminum, Brass Steel, Nylon	Stainless Steel	Aluminum, Brass St. St., Steel, Nylon
M2.5X0.45	19	16	4.7
M3X0.5	25	19	6.3
M3.5X0.6	25	25	9.5
M4X0.7	25	25	11.1
M5X0.8	28	25	12.7
M6X1	31	31	16
M8X1.25	31	31	16